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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AF	50	P4	REVISED PER ECR-12-013486	06JAN13	KH KR

SUGGESTED MATING TAB

SHOULDER MAY BE ELIMINATED IF NOT FEASIBLE

- MATL: 1/2 H BRASS OR NICKEL PL STEEL.
- NO BURRS PERMISSIBLE AT HOLE.
- $\triangle 3$ MUST BE FLAT WITHIN 0.076 [.003] OVER THIS LENGTH.
- TIN PLATING IS REQUIRED ON BRASS WHEN TERMINAL TEMP. IS OVER 225°F
- HOLE MUST BE SYMMETRICAL ABOUT TAB ϕ WITHIN 0.076 [.003]

* TO BE USED ONLY WHEN SHOULDER IS ELIMINATED.

SECTION B-B

SECTION C-C

- DIMENSIONS IN BRACKETS ARE IN INCHES.
- CONTINUOUS STRIP ON REELS.
- $\triangle 3$ THE 1.40 [.055] / 1.27 [.050] DIMENSION MUST BE MAINTAINED BY THE APPLICATOR CUT-OFF TO ENSURE THE PROPER LOCKING FUNCTION OF THE RECEPTACLE.
- WIRE SIZE IS 0.3-0.8mm [22-18] AWG
- INSULATION RANGE IS 1.52-2.54 [.060-.100] DIA
- $\triangle 6$ GOLD PLATE 0.00127 [.000050] MIN THK OVER 0.00127 [.000050] MIN NICKEL PLATE
- $\triangle 7$ PREPRODUCTION - FASR REQ
- $\triangle 8$ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

VIEW A-A

$\triangle 6$	PRE-TIN PLATED	$\triangle 7$ 63119-4
$\triangle 8$ OBSOLETE	UNPLATED	63119-3
	TIN PLATE	63119-2
	FINISH	63119-1
		PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	JR RUTH	7/28/86
DIMENSIONS: mm [INCHES]		CHK	G YETTER	1/15/87
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	R KUZO	1/15/87
0 PLC	± -	PRODUCT SPEC		
1 PLC	± -	APPLICATION SPEC	114-2074	
2 PLC	± -	WEIGHT	-	
3 PLC	± 0.25 .010	CUSTOMER DRAWING		
4 PLC	± -	SCALE	4:1	
ANGLES	± -	SHEET	1 OF 1	
FINISH	SEE TABLE	REV	P4	

TE Connectivity
 RECPT, POSITIVE LOCK, .250 SERIES
 SIZE A2 CAGE CODE 00779 DRAWING NO C=63119 RESTRICTED TO -

1471-9 (3/11)